



Production Tolerances:
 Overall product length: $\pm 10\text{mm}$
 Swaged pipe portion length: $\pm 10\text{mm}$
 Pipe wall thickness: $\pm 0.1\text{mm}$
 Pipe OD: $\pm 1\text{mm}$
 Punched hole diameter $\pm 1\text{mm}$
 Punched hole positioning $\pm 1\text{mm}$
 Thread pitch $\pm 3\text{mm}$
 Thread weld width $\pm 0.5\text{mm}$
 Thread length variation $< 10\text{mm}$

	CONSTRUCTION • Q235B Steel • Continuous Welded Helix • Hot-dip Galvanized According to ASTM123 75 micron (avg. min. 0.0762 mm)
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