



Production Tolerances:

- Overall product length: $\pm 10\text{mm}$
- Swedged pipe portion length: $\pm 10\text{mm}$
- Pipe wall thickness: $\pm 0.1\text{mm}$
- Pipe OD: $\pm 1\text{mm}$
- Punched hole diameter $\pm 1\text{mm}$
- Punched hole positioning $\pm 1\text{mm}$
- Thread pitch $\pm 3\text{mm}$
- Thread weld width $\pm 0.5\text{mm}$
- Thread length variation $< 10\text{mm}$



CONSTRUCTION

- Q235B Steel
- Continuous Welded Helix
- Hot-dip Galvanized
- According to ASTM123 75 micron (avg. min. 0.0762 mm)

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512 Tuttle St., Des Moines IA, 50309 • (833) 359-9475

Part Number:
IM3316

Rev: